

## Praxair™ Material Safety Data Sheet

### 1. Chemical Product and Company Identification

<b>Product Name:</b> Isobutylene (MSDS No. P-4614-B)	<b>Trade Name:</b> Isobutylene
<b>Chemical Name:</b> 2-Methylpropene	<b>Synonyms:</b> Isobutene, methylpropene
<b>Formula:</b> C <sub>4</sub> H <sub>8</sub>	<b>Chemical Family:</b> Alkene
<b>Telephone:</b>	<b>Company Name:</b> Praxair, Inc.
<b>Emergencies:</b> 1-800-645-4633*	39 Old Ridgebury Road
<b>CHEMTREC:</b> 1-800-424-9300*	Danbury, CT 06810-5113
<b>Routine:</b> 1-800-PRAXAIR	

\* Call emergency numbers 24 hours a day only for spills, leaks, fire, exposure, or accidents involving this product. For routine information, contact your supplier, Praxair sales representative, or call 1-800-PRAXAIR (1-800-772-9247).

### 2. Composition/Information on Ingredients

For custom mixtures of this product, request an MSDS for each component. See section 16 for important information about mixtures.

INGREDIENT	CAS NUMBER	% BY WT	OSHA PEL	ACGIH TLV-TWA
Isobutylene	115-11-7	>99%*	None currently established	None currently established

\* The symbol > means "greater than;" the symbol <, "less than."

### 3. Hazards Identification

#### EMERGENCY OVERVIEW

**DANGER! Flammable liquid and gas under pressure.**

**Can form explosive mixtures with air.**

**May cause frostbite.**

**May cause dizziness and drowsiness.**

**Self-contained breathing apparatus may be required by rescue workers.**

**Odor: Mildly sweetish**

**THRESHOLD LIMIT VALUE:** None currently established. (ACGIH, 1997).

#### EFFECTS OF A SINGLE (ACUTE) OVEREXPOSURE:

**INHALATION**—May be mildly irritating to mucous membranes. At high concentrations, may cause drowsiness. At very high concentrations, may act as an asphyxiant and cause headache, drowsiness, dizziness, excitation, excess salivation, vomiting, and unconsciousness. Lack of oxygen can kill.

**SKIN CONTACT**—No harm expected from gas. Liquid may cause frostbite, a cryogenic injury resembling a burn.

**SWALLOWING**—An unlikely route of exposure, but frostbite of the lips and mouth may result from contact with the liquid.

**EYE CONTACT**— Liquid may cause frostbite.

**EFFECTS OF REPEATED (CHRONIC) OVEREXPOSURE:** Repeated or prolonged exposure may cause dermatitis.

**OTHER EFFECTS OF OVEREXPOSURE:** This product is an asphyxiant. Lack of oxygen can kill.

**MEDICAL CONDITIONS AGGRAVATED BY OVEREXPOSURE:** The defatting properties of isobutylene may aggravate an existing dermatitis.

**SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH HAZARD EVALUATION:** None known.

**CARCINOGENICITY:** Isobutylene is not listed by NTP, OSHA, or IARC.

#### 4. First Aid Measures

**INHALATION:** Immediately remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, qualified personnel may give oxygen. Call a physician.

**SKIN CONTACT:** For exposure to liquid, immediately warm frostbite area with warm water not to exceed 105°F (41°C). In case of massive exposure, remove clothing while showering with warm water. Call a physician.

**SWALLOWING:** An unlikely route of exposure. This product is a gas at normal temperature and pressure.

**EYE CONTACT:** Immediately flush eyes thoroughly with warm water for at least 15 minutes. Hold the eyelids open and away from the eyeballs to ensure that all surfaces are flushed thoroughly. See a physician, preferably an ophthalmologist, immediately.

**NOTES TO PHYSICIAN:** *This material may be a cardiac sensitizer; avoid the use of epinephrine. There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.*

#### 5. Fire Fighting Measures

<b>FLASH POINT</b> (test method):	-105°F (-76°C) TCC	
<b>AUTOIGNITION TEMPERATURE:</b>	869°F (465°C) @ 1 atm	
<b>FLAMMABLE LIMITS IN AIR, % by volume:</b>	<b>LOWER:</b> 1.8%	<b>UPPER:</b> 9.6%
<b>EXTINGUISHING MEDIA:</b> CO <sub>2</sub> , dry chemicals, water spray, or fog.		

**SPECIAL FIRE FIGHTING PROCEDURES: DANGER! Flammable liquid and gas under pressure.** Evacuate all personnel from danger area. Immediately cool cylinders with water spray from maximum distance taking care not to extinguish flames. Remove ignition sources if without risk. If flames are accidentally extinguished, explosive re-ignition may occur. Use self-contained breathing apparatus. Stop flow of gas if without risk while continuing cooling water spray. Remove all cylinders from area of fire if without risk. Allow fire to burn out. On-site fire brigades must comply with OSHA 29 CFR 1910.156.

**UNUSUAL FIRE AND EXPLOSION HAZARDS:** Flammable gas. Forms explosive mixtures with air and oxidizing agents. Heat of fire can build pressure in cylinder and cause it to rupture. Isobutylene cylinders are equipped with a pressure-relief device. (Exceptions may exist where authorized by DOT.) No part of a cylinder should be subjected to a temperature higher than 125°F (52 C). If venting or leaking isobutylene catches fire, do not extinguish flames. Flammable vapors may spread from leak, creating an explosive re-ignition hazard. Vapors can be ignited by pilot lights, other flames, smoking, sparks, heaters, electrical equipment, static discharge, or other ignition sources at locations distant from product handling point. Explosive atmospheres may linger. Before entering area, especially confined areas, check atmosphere with approved explosion meter.

**HAZARDOUS COMBUSTION PRODUCTS:** Carbon monoxide, carbon dioxide

## 6. Accidental Release Measures

**STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED: DANGER! Flammable liquid and gas under pressure.** Forms explosive mixtures with air. (See section 5.) Immediately evacuate all personnel from danger area. Use self-contained breathing apparatus where needed. Remove all sources of ignition if without risk. Reduce vapors with fog or fine water spray. Shut off flow if without risk. Ventilate area or move leaking cylinder to well-ventilated area. Flammable gas may spread from leak. Before entering area, especially confined areas, check atmosphere with an appropriate device.

**WASTE DISPOSAL METHOD:** Prevent waste from contaminating the surrounding environment. Keep personnel away. Discard any product, residue, disposable container, or liner in an environmentally acceptable manner, in full compliance with federal, state, and local regulations. If necessary, call your local supplier for assistance.

## 7. Handling and Storage

**PRECAUTIONS TO BE TAKEN IN STORAGE:** Store and use with adequate ventilation. Separate cylinders from oxygen and other oxidizers by at least 20 ft (6.1 m) or use a barricade of noncombustible material. This barricade should be at least 5 ft (1.53 m) high and have a fire resistance rating of at least ½ hour. Firmly secure cylinders upright to keep them from falling or being knocked over. Isobutylene cylinders designed to accept a valve protection cap must be provided with a cap. Screw cap firmly in place by hand. Post "No Smoking or Open Flames" signs in storage and use areas. There must be no sources of ignition. All electrical equipment in storage areas must be explosion-proof. Storage areas must meet national electric codes for Class 1 hazardous areas. Store only where temperature will not exceed 125°F (52°C). Store full and empty cylinders separately. Use a first-in, first-out inventory system to prevent storing full cylinders for long periods.

**PRECAUTIONS TO BE TAKEN IN HANDLING:** Protect cylinders from damage. Use a suitable hand truck to move cylinders; do not drag, roll, slide, or drop. All piped systems and associated equipment must be grounded. Electrical equipment must be non-sparking or explosion-proof. Leak check with soapy water; never use a flame. Never attempt to lift a cylinder by its cap; the cap is intended solely to protect the valve. Never insert an object (e.g., wrench, screwdriver, pry bar) into cap openings; doing so may damage the valve and cause a leak. Use an adjustable strap wrench to remove over-tight or rusted caps. Open valve slowly. If valve is hard to open, discontinue use and contact your supplier. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. For other precautions in using isobutylene, see section 16.

## 8. Exposure Controls/Personal Protection

### VENTILATION/ENGINEERING CONTROLS:

**LOCAL EXHAUST**—Use an explosion-proof local exhaust system.

**MECHANICAL (general)**—Inadequate. See SPECIAL.

**SPECIAL**—Use only in a closed system.

**OTHER**—None

**RESPIRATORY PROTECTION:** Use a respirator acceptable to NIOSH and OSHA. Respiratory protection must conform to OSHA rules as specified in 29 CFR 1910.134.

**SKIN PROTECTION:** Wear work gloves when handling cylinders, neoprene gloves where contact with product may occur.

**EYE PROTECTION:** Select in accordance with OSHA 29 CFR 1910.133.

**OTHER PROTECTIVE EQUIPMENT:** Metatarsal shoes for cylinder handling, protective clothing where needed. Select in accordance with OSHA 29 CFR 1910.132 and 1910.133. Regardless of protective equipment, never touch live electrical parts.

## 9. Physical and Chemical Properties

<b>MOLECULAR WEIGHT:</b>	56.108
<b>LIQUID DENSITY</b> at 70°F (21.1°C) and vapor pressure:	0.59108
<b>SPECIFIC GRAVITY</b> (Air = 1) at 70°F (21.1°C) and 1 atm:	1.997
<b>VAPOR PRESSURE</b> at 70°F (21.1°C):	23.85 psig (164.44 kPa)
<b>SOLUBILITY IN WATER:</b>	Negligible
<b>PERCENT VOLATILES BY VOLUME:</b>	100
<b>EVAPORATION RATE</b> (Butyl Acetate = 1):	High
<b>BOILING POINT</b> at 1 atm:	19.59°F (-6.9844°C)
<b>FREEZING POINT</b> at 1 atm:	-220.61°F (-140.34°C)

**APPEARANCE, ODOR, AND STATE:** Colorless gas at normal temperature and pressure; odor of coal gas (mildly sweetish).

## 10. Stability and Reactivity

**STABILITY:**  Unstable  Stable

**INCOMPATIBILITY (materials to avoid):** Oxidizing agents, halogens, acids

**HAZARDOUS DECOMPOSITION PRODUCTS:** Thermal decomposition or burning may produce carbon monoxide and carbon dioxide.

**HAZARDOUS POLYMERIZATION:**  May Occur  Will Not Occur

**CONDITIONS TO AVOID:** Elevated temperatures and/or the presence of a catalyst

## 11. Toxicological Information

See section 3.

### 12. Ecological Information

No adverse ecological effects expected. This product does not contain any Class I or Class II ozone-depleting chemicals. This product is not listed as a marine pollutant by DOT.

### 13. Disposal Considerations

**WASTE DISPOSAL METHOD:** Do not attempt to dispose of residual or unused quantities. Return cylinder to supplier.

### 14. Transport Information

**DOT/IMO SHIPPING NAME:** Isobutylene

HAZARD CLASS:	IDENTIFICATION NUMBER:	PRODUCT RQ:
2.1	UN 1055	Not applicable

**SHIPPING LABEL(s):** FLAMMABLE GAS

**PLACARD (when required):** FLAMMABLE GAS

**SPECIAL SHIPPING INFORMATION:** Cylinders should be transported in a secure position, in a well-ventilated vehicle. Cylinders transported in an enclosed, nonventilated compartment of a vehicle can present serious safety hazards.

Shipment of compressed gas cylinders that have been filled without the owner's consent is a violation of federal law [49 CFR 173.301(b)].

### 15. Regulatory Information

The following selected regulatory requirements may apply to this product. Not all such requirements are identified. Users of this product are solely responsible for compliance with all applicable federal, state, and local regulations.

#### U.S. FEDERAL REGULATIONS:

##### EPA (ENVIRONMENTAL PROTECTION AGENCY)

**CERCLA:** COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT OF 1980 (40 CFR Parts 117 and 302):

**Reportable Quantity (RQ):** None

##### SARA: SUPERFUND AMENDMENT AND REAUTHORIZATION ACT:

**SECTIONS 302/304:** Require emergency planning based on Threshold Planning Quantity (TPQ) and release reporting based on Reportable Quantities (RQ) of extremely hazardous substances (40 CFR Part 355):

**Threshold Planning Quantity (TPQ):** None.

**Extremely Hazardous Substances (40 CFR 355):** None.

**SECTIONS 311/312:** Require submission of MSDSs and reporting of chemical inventories with identification of EPA hazard categories. The hazard categories for this product are as follows:

**IMMEDIATE:** Yes

**PRESSURE:** Yes

**DELAYED:** Yes

**REACTIVITY:** No

**FIRE:** Yes

**SECTION 313:** Requires submission of annual reports of release of toxic chemicals that appear in 40 CFR Part 372.

Isobutylene does not require reporting under Section 313.

**40 CFR 68: RISK MANAGEMENT PROGRAM FOR CHEMICAL ACCIDENTAL RELEASE PREVENTION:** Requires development and implementation of risk management programs at facilities that manufacture, use, store, or otherwise handle regulated substances in quantities that exceed specified thresholds.

Isobutylene is listed as a regulated substance in quantities of 10,000 lbs (4536 kg) or greater.

**TSCA: TOXIC SUBSTANCES CONTROL ACT:** Isobutylene is listed on the TSCA inventory.

**OSHA: OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION:**

**29 CFR 1910.119: PROCESS SAFETY MANAGEMENT OF HIGHLY HAZARDOUS CHEMICALS:** Requires facilities to develop a process safety management program based on Threshold Quantities (TQ) of highly hazardous chemicals.

Isobutylene is not listed in Appendix A as a highly hazardous chemical. However, any process that involves a flammable gas on site in one location, in quantities of 10,000 lbs (4536 kg) or greater is covered under this regulation unless the gas is used as a fuel.

#### STATE REGULATIONS:

**CALIFORNIA:** Isobutylene is not listed by California under the SAFE DRINKING WATER TOXIC ENFORCEMENT ACT OF 1986 (Proposition 65).

**PENNSYLVANIA:** Isobutylene is subject to the PENNSYLVANIA WORKER AND COMMUNITY RIGHT-TO-KNOW ACT (35 P.S. Sections 7301-7320).

### 16. Other Information

Be sure to read and understand all labels and instructions supplied with all containers of Isobutylene.

**OTHER HAZARDOUS CONDITIONS OF HANDLING, STORAGE, AND USE:** *Flammable liquid and gas under pressure.* Use piping and equipment adequately designed to withstand pressures to be encountered. Use only in a closed system. Use only spark-proof tools and explosion-proof equipment. Keep away from heat, sparks, and open flame. *Gas can cause rapid suffocation due to oxygen deficiency.* Store and use with adequate ventilation. Close cylinder valve when not in use; keep closed even when empty. *Never work on a pressurized system.* If there is a leak, blow the system down in an environmentally safe manner in compliance with all federal, state, and local laws, then repair the leak. *Never ground a compressed gas cylinder or allow it to become part of an electrical circuit.*

**NOTE:** *Prior to using any plastics, confirm their compatibility with isobutylene.*

**MIXTURES:** When you mix two or more gases or liquefied gases, you can create additional, unexpected hazards. Obtain and evaluate the safety information for each component before you produce the mixture. Consult an industrial hygienist or other trained person when you evaluate the end product. Remember, gases and liquids have properties that can cause serious injury or death.

**HAZARD RATING SYSTEMS:****NFPA RATINGS:**

HEALTH = 1  
FLAMMABILITY = 4  
REACTIVITY = 0  
SPECIAL = SA (CGA recommends this to designate Simple Asphyxiant.)

**HMIS RATINGS:**

HEALTH = 0  
FLAMMABILITY = 4  
REACTIVITY = 0

**STANDARD VALVE CONNECTIONS FOR U.S. AND CANADA:****THREADED:**

CGA-510

**PIN-INDEXED YOKE:**

Not applicable

**ULTRA-HIGH-INTEGRITY CONNECTION:** Not applicable

Use the proper CGA connections. **DO NOT USE ADAPTERS.** See CGA pamphlet V-1 listed below.

Ask your supplier about free Praxair safety literature as referred to in this MSDS and on the label for isobutylene. Further information about isobutylene can be found in the following pamphlets published by the Compressed Gas Association, Inc. (CGA), 1725 Jefferson Davis Highway, Arlington, VA 22202-4102, Telephone (703) 412-0900.

AV-1 *Safe Handling and Storage of Compressed Gases*  
P-1 *Safe Handling of Compressed Gases in Containers*  
P-14 *Accident Prevention in Oxygen-Rich, Oxygen-Deficient Atmospheres*  
SB-2 *Oxygen-Deficient Atmospheres*  
V-1 *Compressed Gas Cylinder Valve Inlet and Outlet Connections*  
— *Handbook of Compressed Gases, Third Edition*

Praxair asks users of this product to study this MSDS and become aware of product hazards and safety information. To promote safe use of this product, a user should (1) notify employees, agents, and contractors of the information in this MSDS and of any other known product hazards and safety information, (2) furnish this information to each purchaser of the product, and (3) ask each purchaser to notify its employees and customers of the product hazards and safety information.

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The opinions expressed herein are those of qualified experts within Praxair, Inc. We believe that the information contained herein is current as of the date of this Material Safety Data Sheet. Since the use of this information and the conditions of use of the product are not within the control of Praxair, Inc., it is the user's obligation to determine the conditions of safe use of the product.

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Praxair MSDSs are furnished on sale or delivery by Praxair or the independent distributors and suppliers who package and sell our products. To obtain current Praxair MSDSs for these products, contact your Praxair sales representative or local distributor or supplier. If you have questions regarding Praxair MSDSs, would like the form number and date of the latest MSDS, or would like the names of the Praxair suppliers in your area, phone or write the Praxair Call Center (**Phone:** 1-800-PRAXAIR; **Address:** Praxair Call Center, Praxair, Inc., PO Box 44, Tonawanda, NY 14150-7891).

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